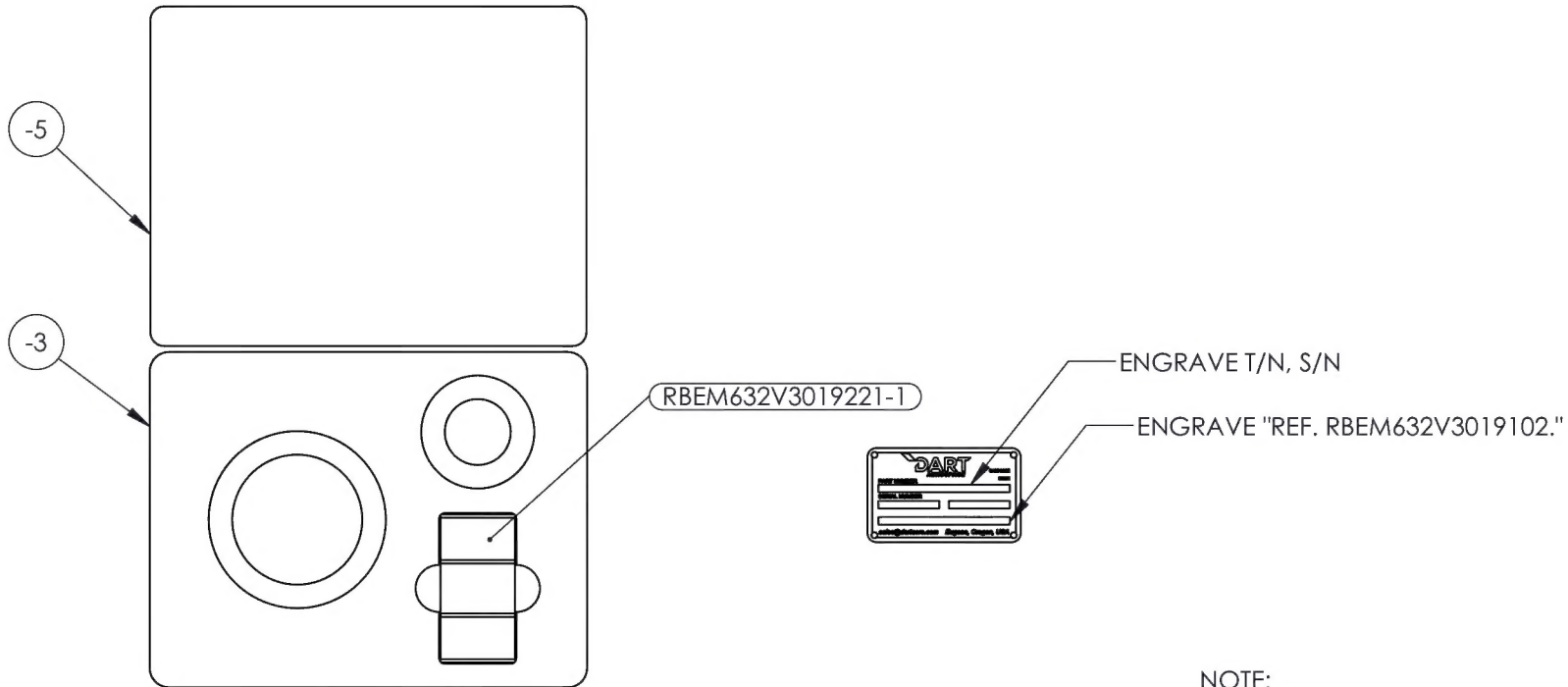


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	12/1/2016	RJC	JAG
2	17-0021	CH'D B/O INFO FOR BLOCK WAS RBEM632V3019102-17 IS RBEM632V3019122-1, ADDED ENGRAVE NOTES, -9 & -11 DELETED.	1/20/2017	RJC	JAG



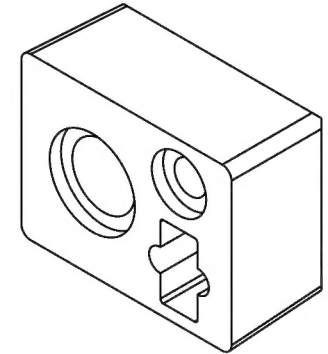
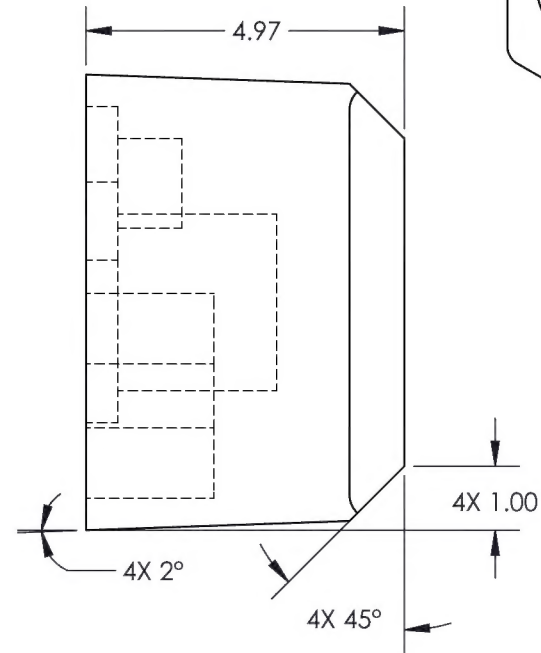
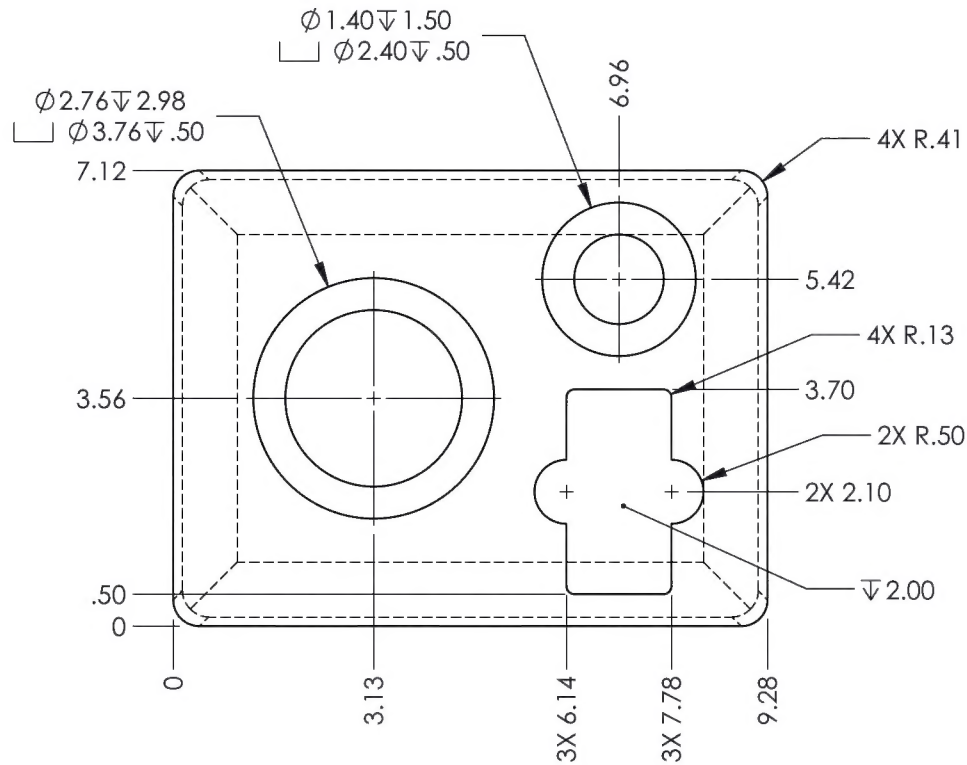
NOTE:
1. REFERENCE M632V3019221.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	BLOCK		RBEM632V3019221-1	1
		B/O	-3	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	4.97 X 7.12 X 9.28 (CASE SOLUTIONS)	3
		B/O	-5	1	TOP FOAM	ETHAFOAM 220, BLACK	1.20 X 7.21 X 9.25 (CASE SOLUTIONS)	4
		B/O	-7	1	CASE	PLASTIC	PELICAN #APP-1300-E	N/S
		B/O		1	PLACARD	ALUMINUM	RB41011	1

DART AEROSPACE											
TITLE BLOCK											
DWG NO. RBEM632V3019221-M	REV 2										
<table border="1"> <tr> <td>MAT'L</td> <td rowspan="4"> UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125° ✓ </td> </tr> <tr> <td>HEAT TREAT</td> </tr> <tr> <td>FINISH</td> </tr> <tr> <td>SPEC</td> </tr> <tr> <td colspan="2"> 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 </td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125° ✓	HEAT TREAT	FINISH	SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009				
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HEAT TREAT											
FINISH											
SPEC											
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<table border="1"> <tr> <td>DRAWN BY:</td> <td>CLOUGH</td> </tr> <tr> <td>CHECKED:</td> <td>DUERFELDT</td> </tr> <tr> <td>OPPS APPR:</td> <td>ANDERSON</td> </tr> <tr> <td>QA APPR:</td> <td>LINDSAY</td> </tr> <tr> <td>APPROVED:</td> <td>GILBERT</td> </tr> </table>		DRAWN BY:	CLOUGH	CHECKED:	DUERFELDT	OPPS APPR:	ANDERSON	QA APPR:	LINDSAY	APPROVED:	GILBERT
DRAWN BY:	CLOUGH										
CHECKED:	DUERFELDT										
OPPS APPR:	ANDERSON										
QA APPR:	LINDSAY										
APPROVED:	GILBERT										
USED ON MODEL H175											
SCALE 1:4	DATE 11/3/2016										
SHEET 1 OF 3											

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL



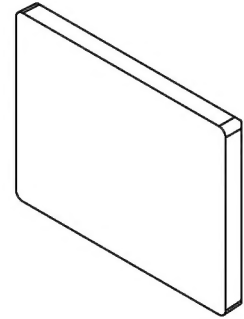
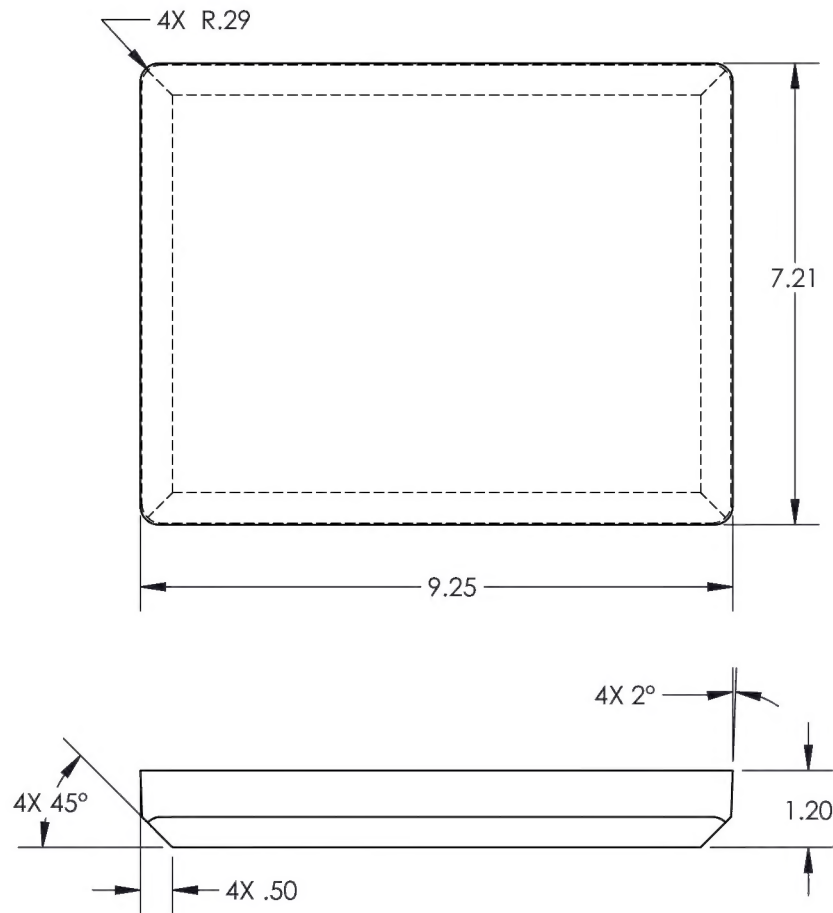
(-3)

BOTTOM FOAM

DART AEROSPACE	
TITLE BLOCK	
DWG NO. RBEM632V3019221-M-3	REV 2
MAT'L ETHAFOAM 220, BLACK UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125° ✓	
SPEC	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL H175	
SCALE 1:3	DATE 11/17/2016
SHEET 2 OF 3	

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REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-5)
TOP FOAM

DART AEROSPACE	
TITLE BLOCK	
DWG NO. RBEM632V3019221-M-5	REV 2
MAT'L ETHAFOAM 220, BLACK TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL H175	
SCALE 1:3	DATE 11/17/2016
SHEET 3 OF 3	